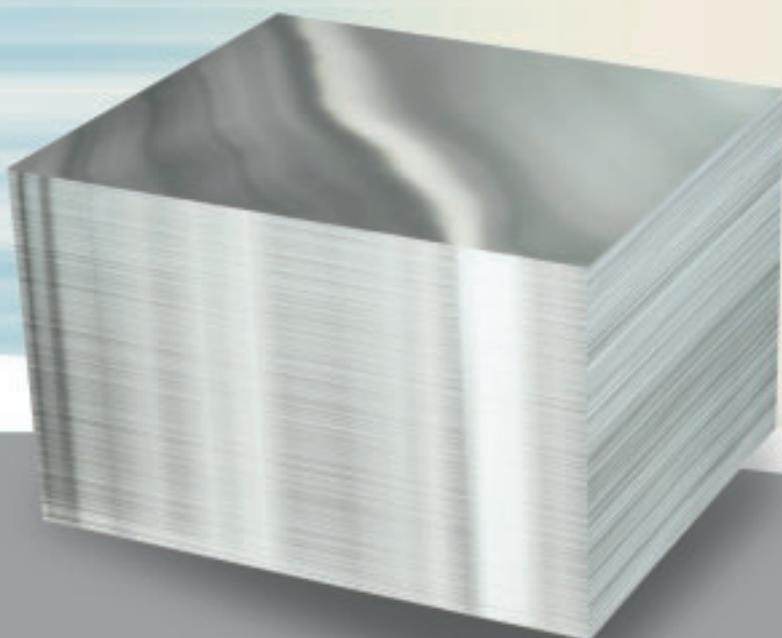


# closure sheet

## closure sheet

Closure sheet's greatest qualities are drawability and lacquer adhesion, guaranteeing the highest quality printing of drawings and designs. In Alicante (Spain), Alcoa produces a range of quality alloys and tempers for a wide variety of closure applications, from liquor, spirits and soft drinks to pharmaceutical packaging. Strict compliance with the ISO 9001:2000 quality procedures guarantees consistent quality.



## closure sheet technical data

	Beverage Closures	Liquor Closures	One Side Bright Closures	Pharmaceutical Closures
<b>Alloy</b>	EN AW-3105A	EN AW-8011A	EN AW-8011A	EN AW-8011A
<b>Temper</b>	H24	H24	H16	H24
<b>Thickness (mm)</b>	0.19 - 0.30	0.19 - 0.30	0.19 - 0.30	0.19 - 0.30
<b>Sheet width (mm)</b>	800 - 1100	800 - 1100	800 - 1100	800 - 1100
<b>Sheet length (mm)</b>	500 - 1100	500 - 1100	500 - 1100	500 - 1100
<b>Coil</b>	Slitted coil on 150 mm steel core			

*Other specifications maybe available, subject to enquiry*

### SURFACE QUALITY

- Conversion coated, D.O.S oiled, Mill finish
- Rolled surfaces are smooth and clean.

### FLATNESS OF THE SHEETS

Edge wave or buckle height is a maximum 0.6% of the buckle length with a maximum height of 2 mm.

### DIMENSIONAL TOLERANCES

- Thickness:  $\pm 0.01$  mm
- Length: -0 / + 1.5 mm
- Width: -0 / + 0.6 mm

*Tighter tolerances maybe available on request, subject to enquiry*

### CERTIFICATION

- ISO 9001 – Quality Standard
- ISO 14001 – Environmental Standard

Our products comply with FDA and European directives regarding the use of the aluminium in contact with food and pharmaceuticals.